

Fig. 1

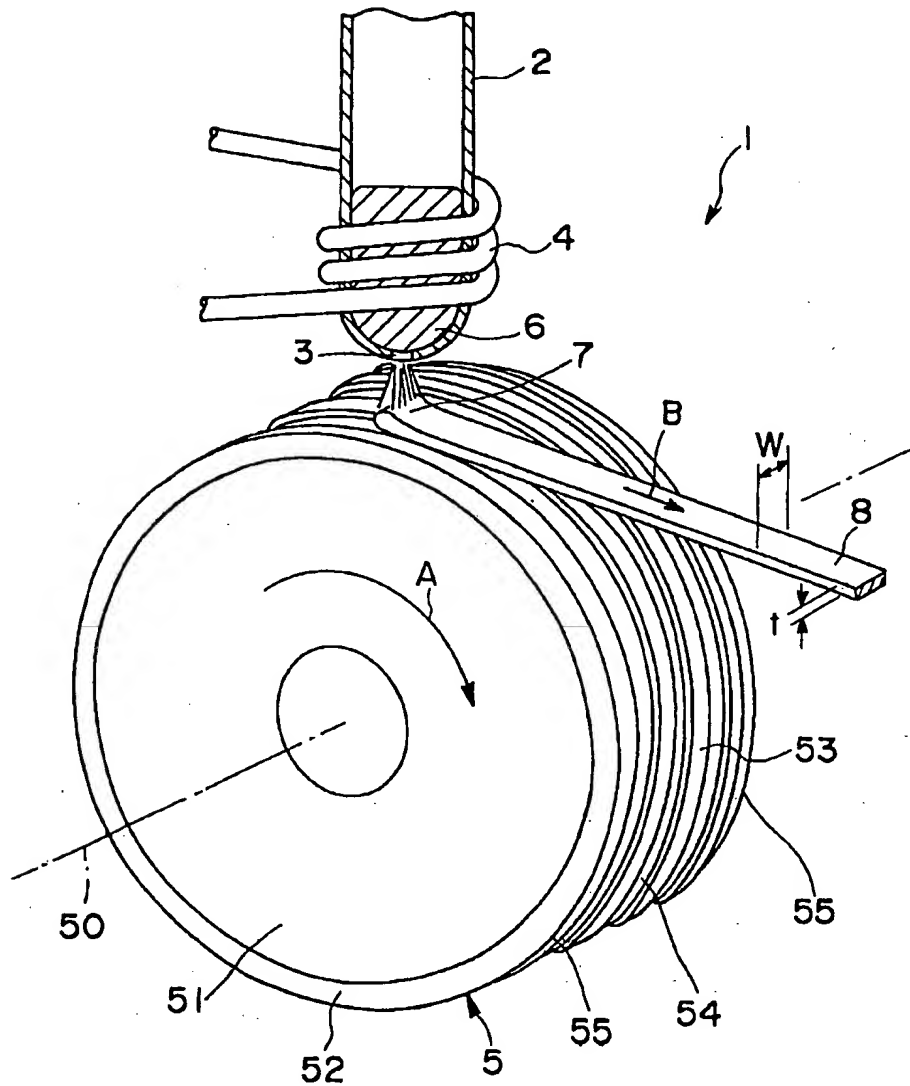
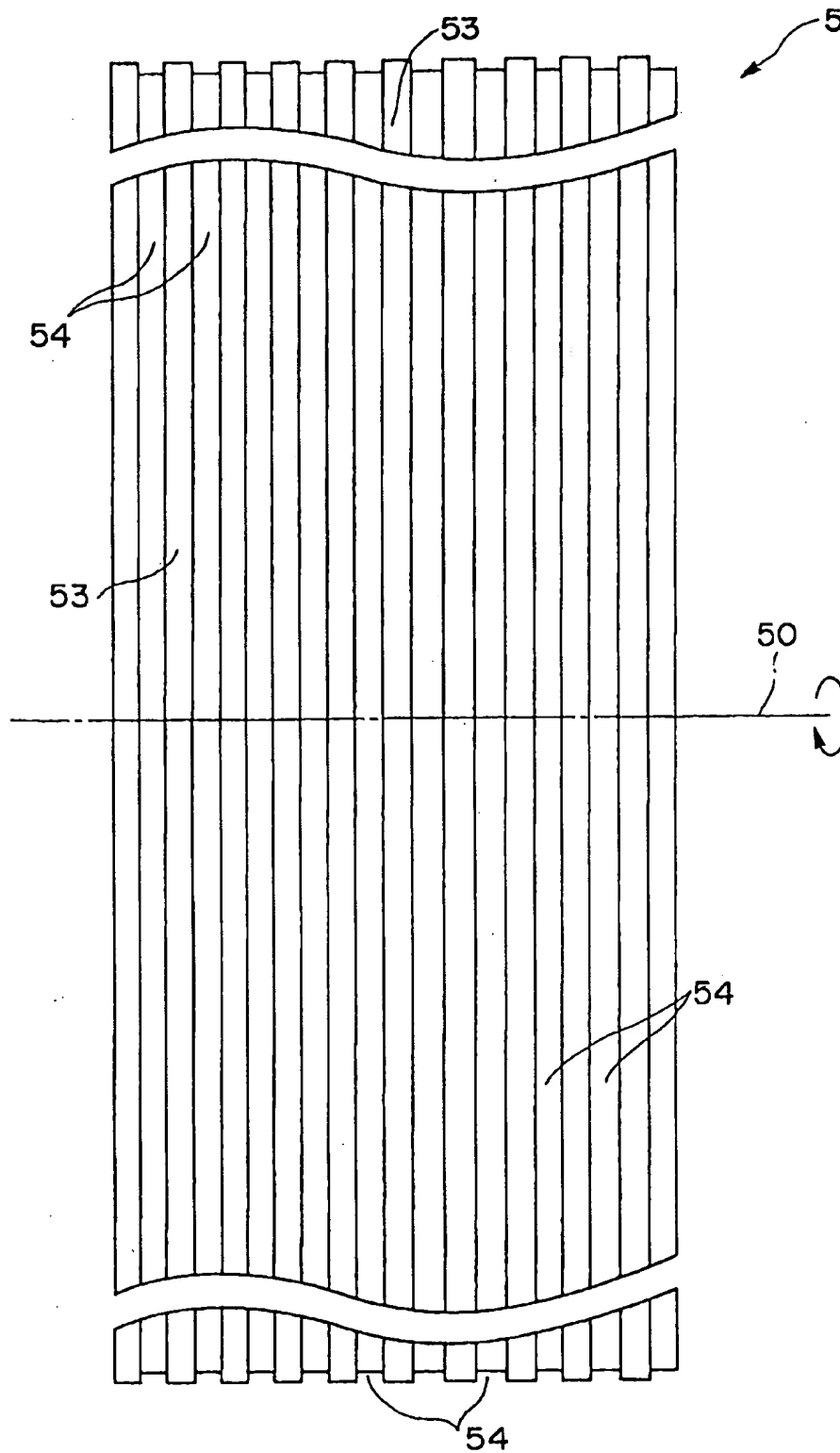
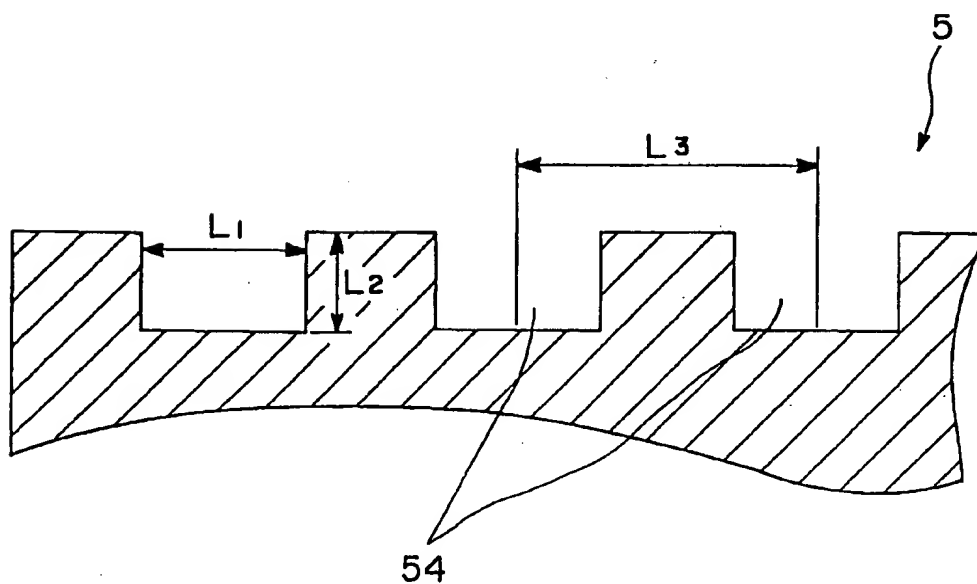


Fig. 2



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Fig. 3



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Fig. 4

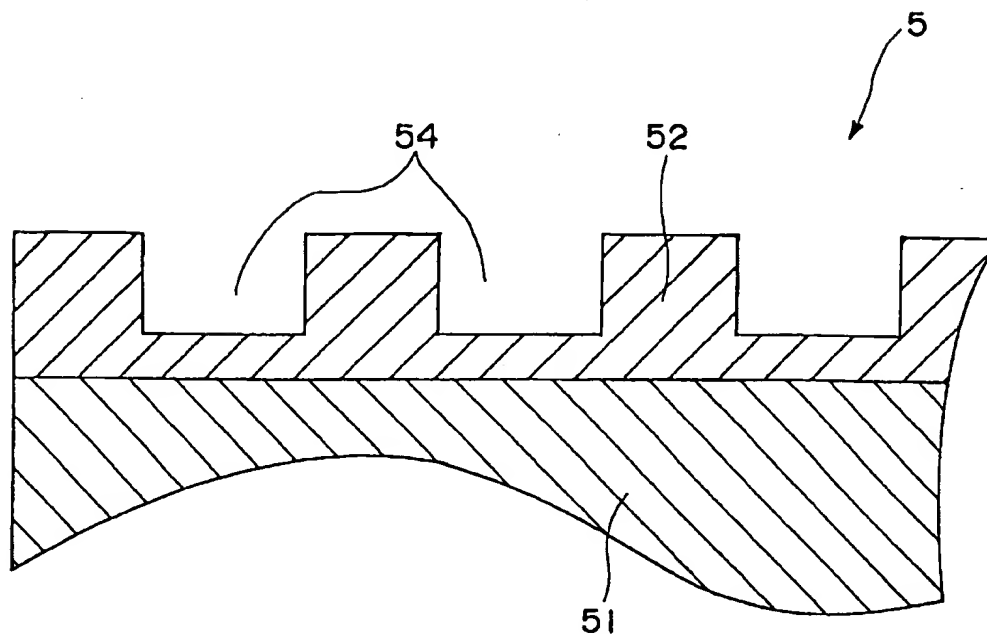


Fig. 5

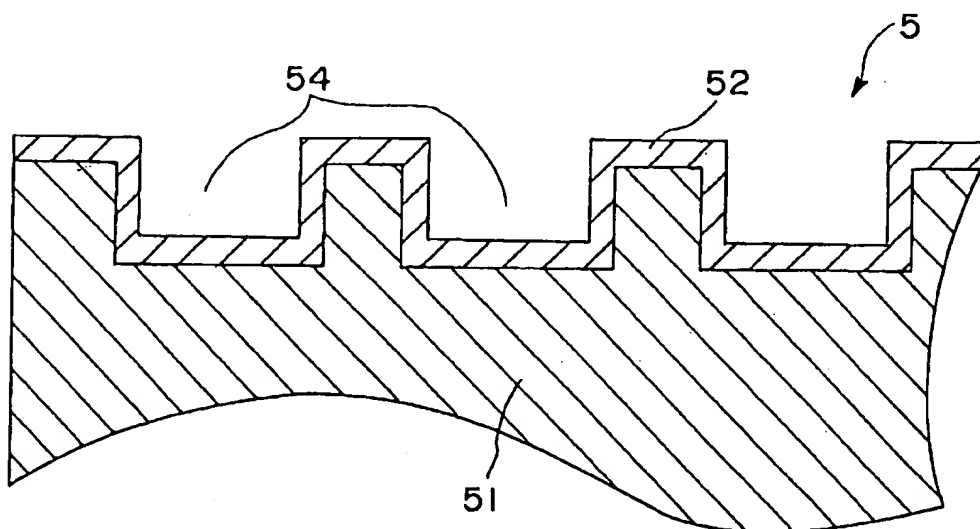
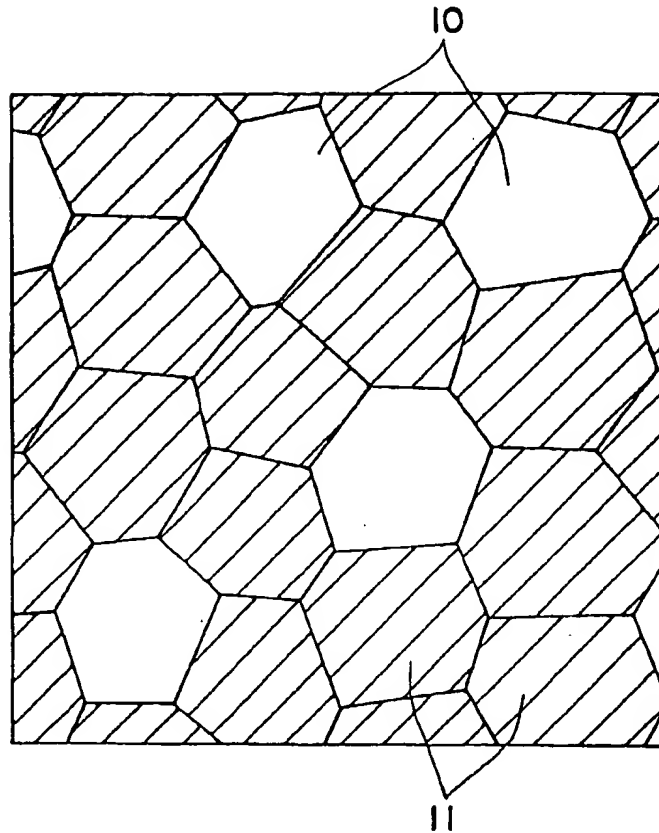


FIG. 4

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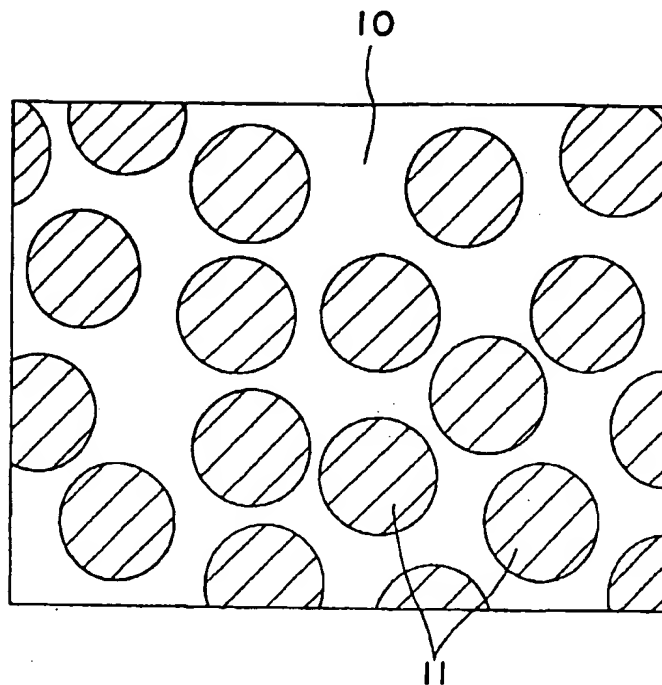
Fig. 6



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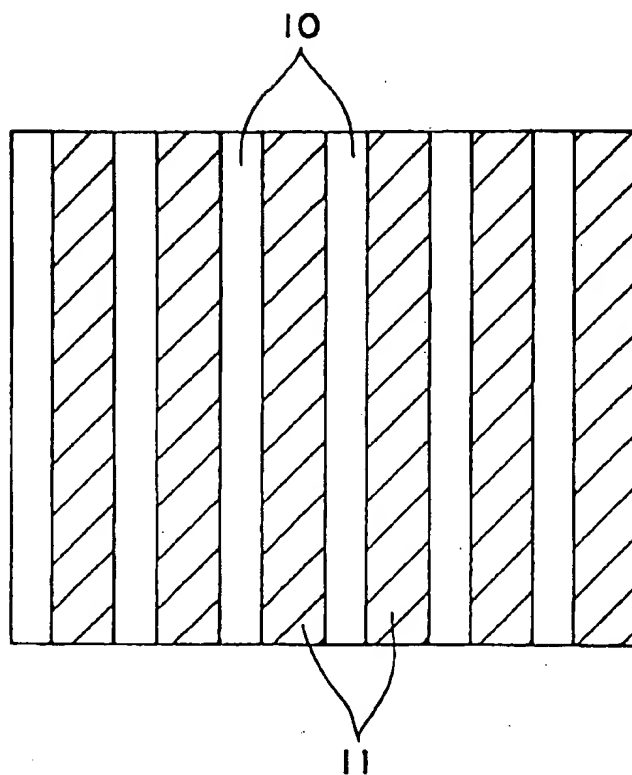
Fig. 7



COOLING ROLL

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Fig. 8



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Fig. 9

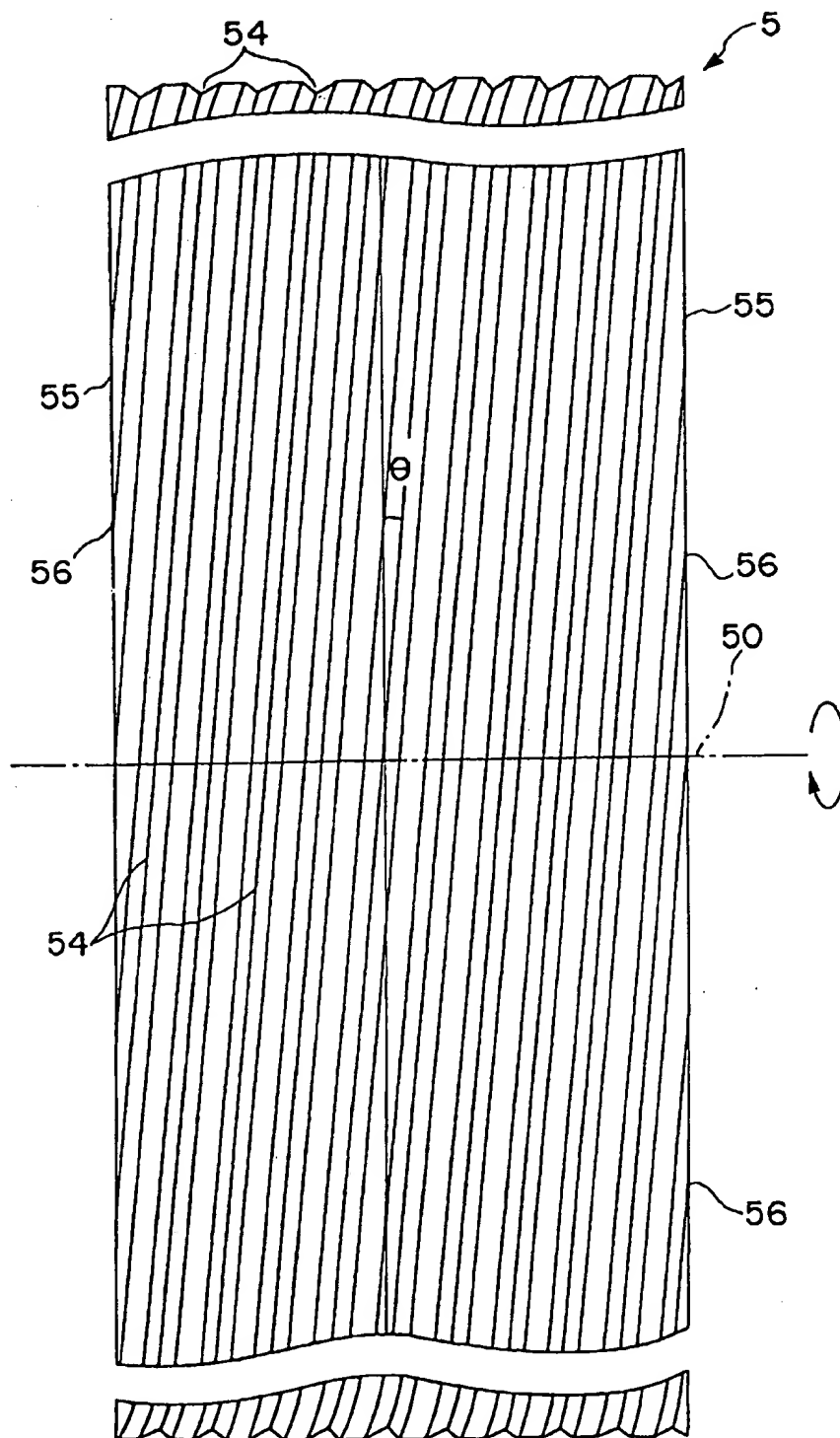


FIG. 9



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Fig. 10

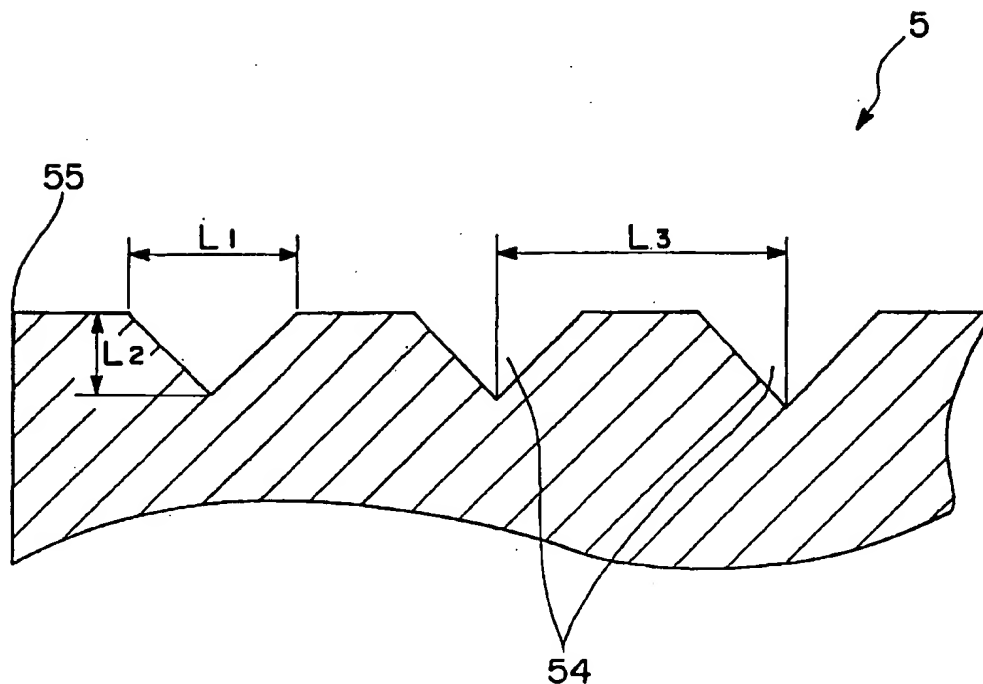
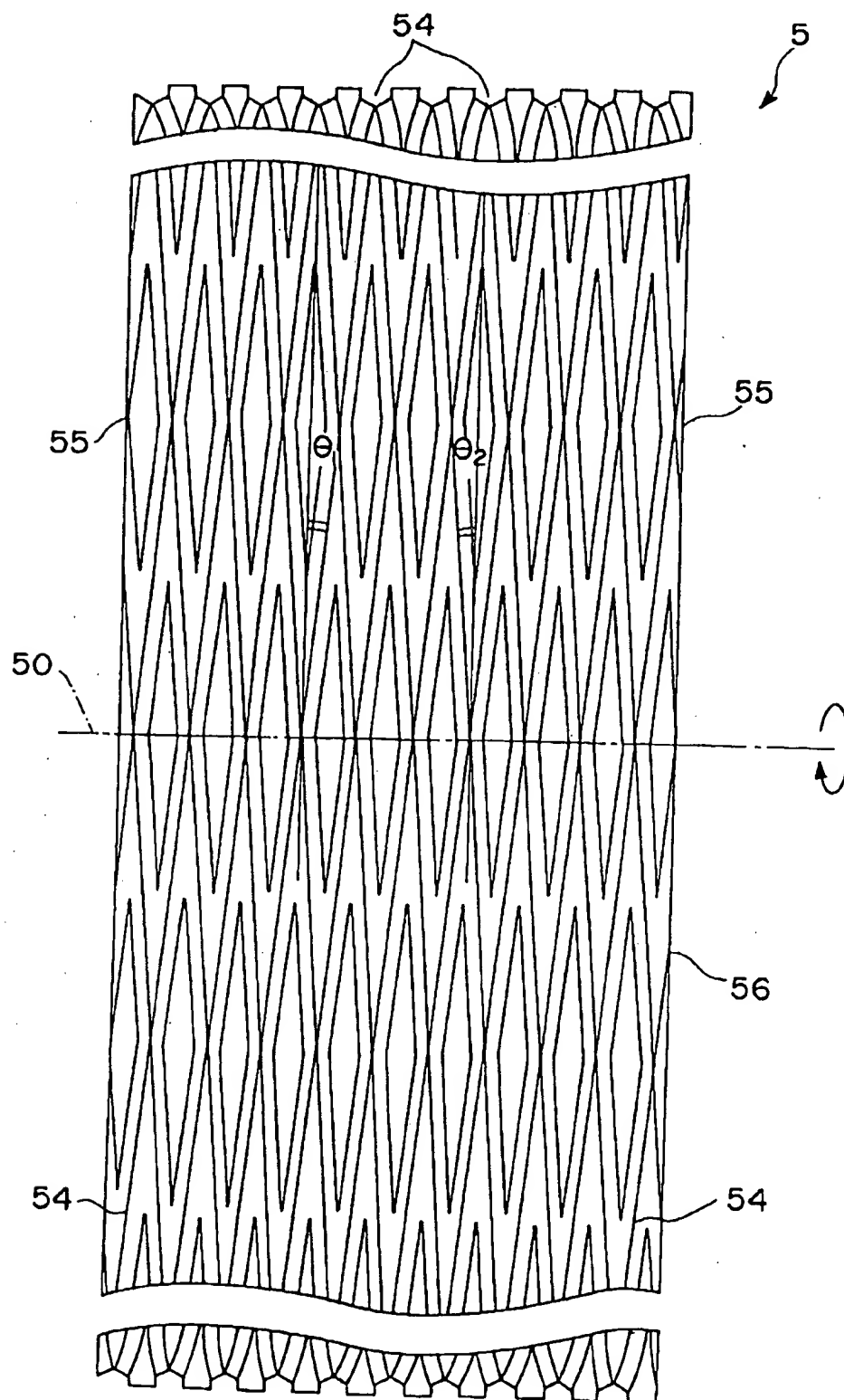


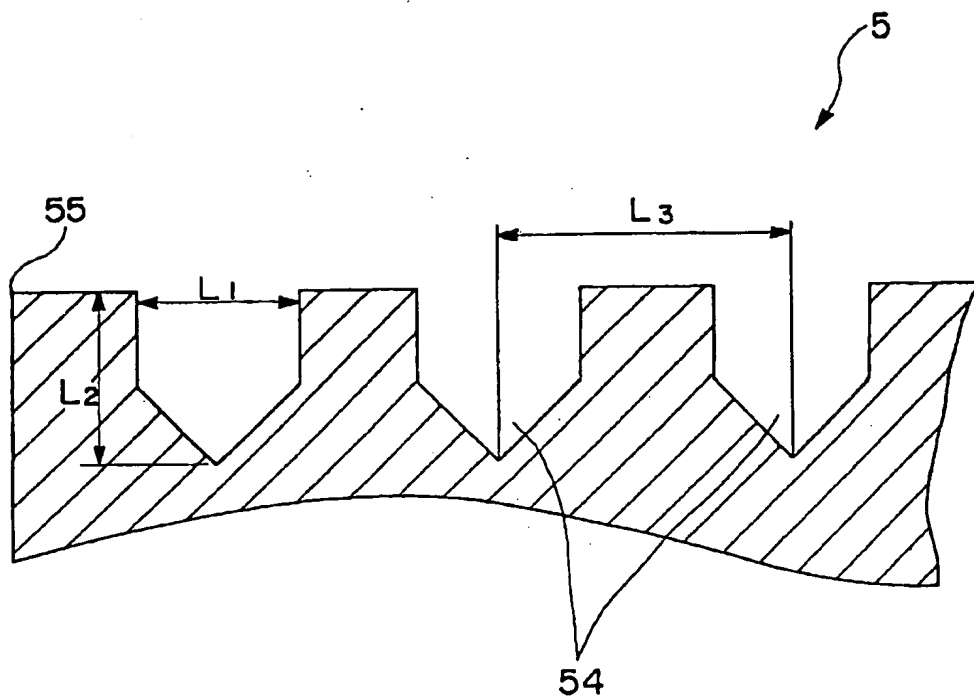
FIG. 10

FIG. 11



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Fig. 12



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Fig. 13

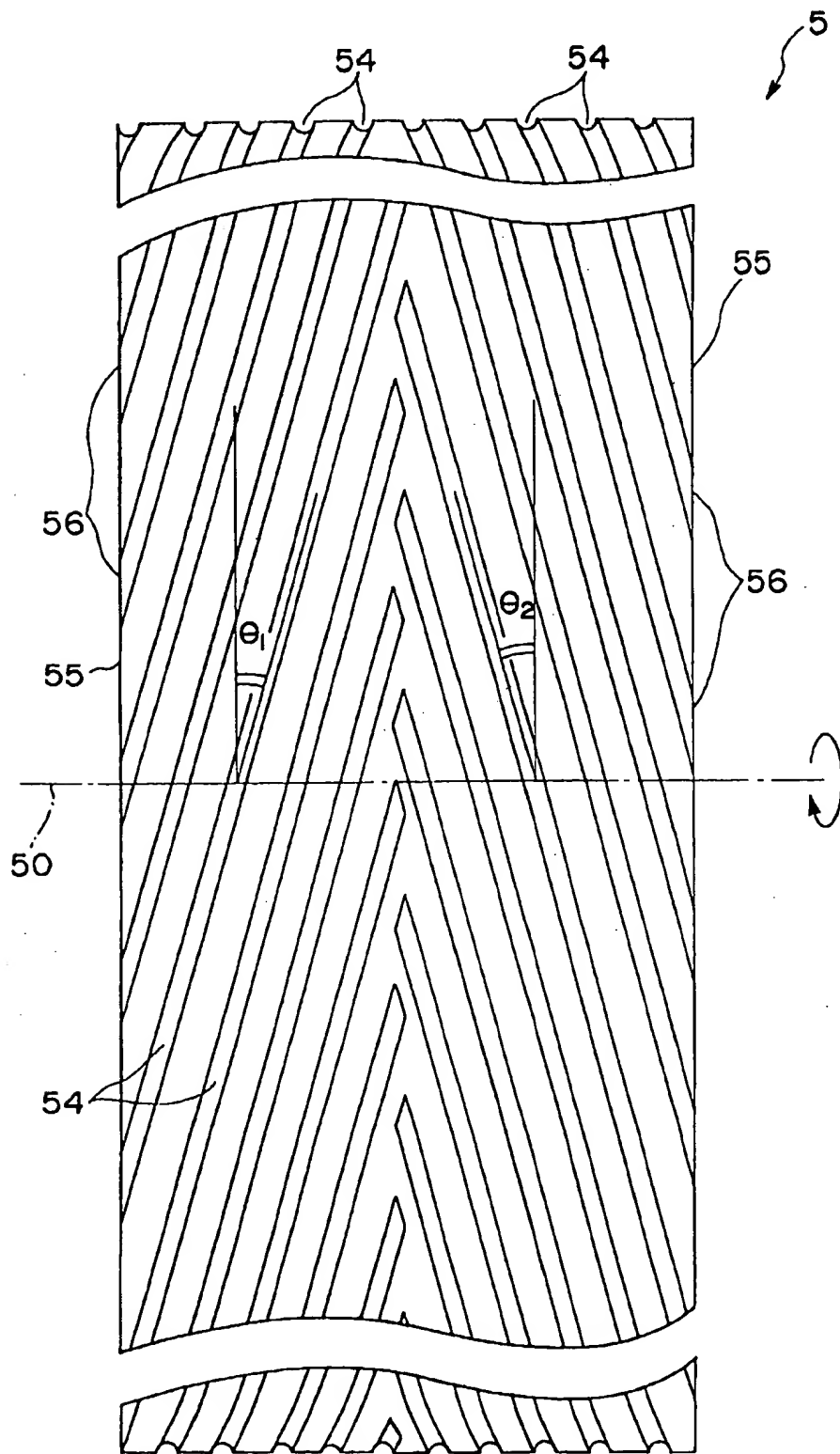
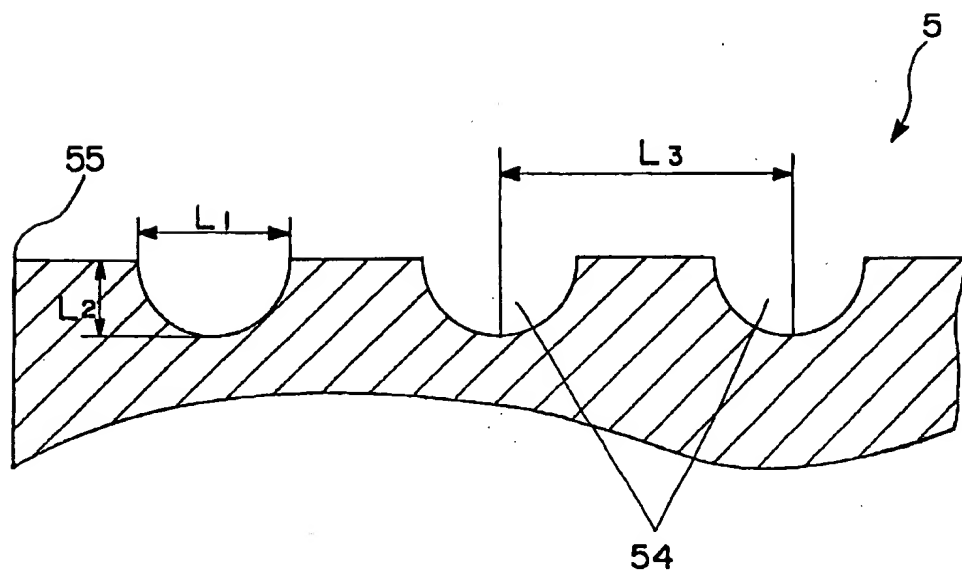


FIG. 13

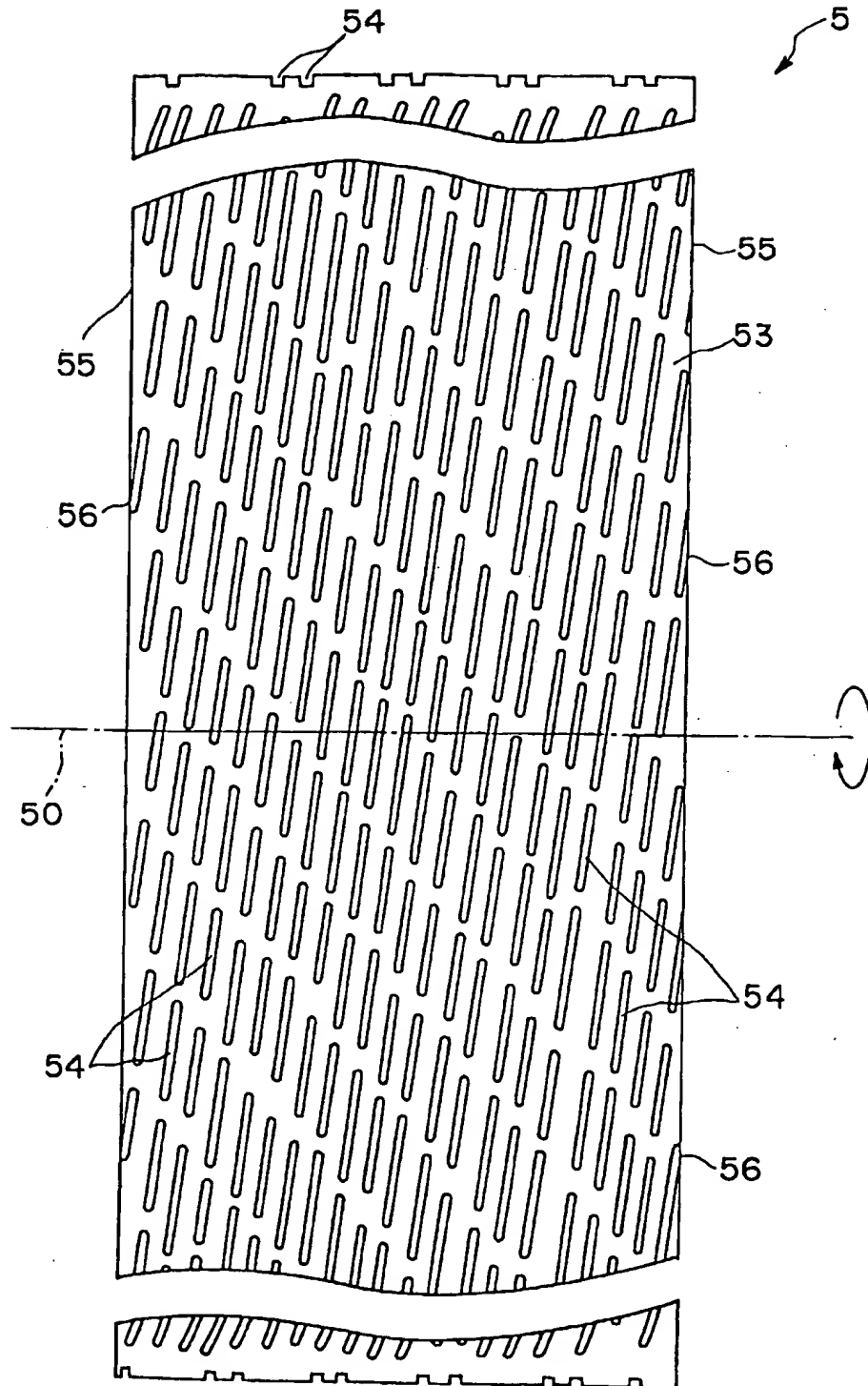
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Fig. 14



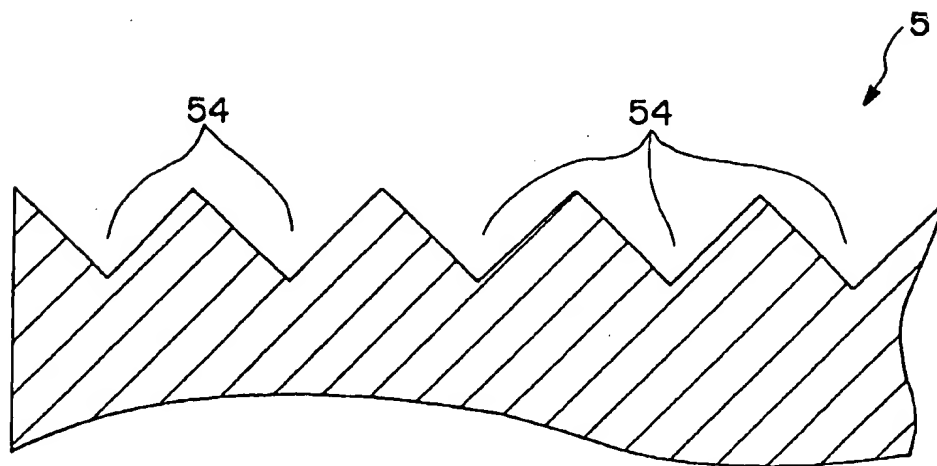
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Fig. 15



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F i g . 1 6



F i g . 1 7

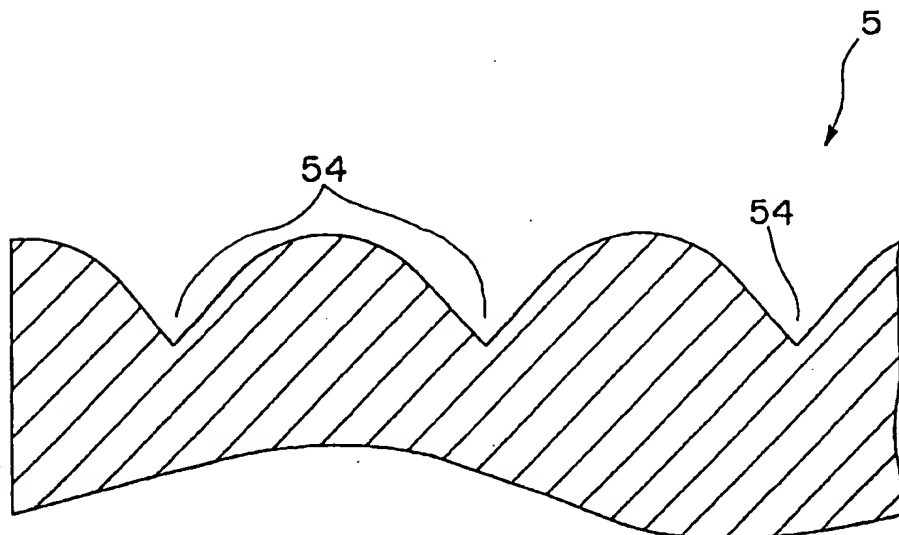
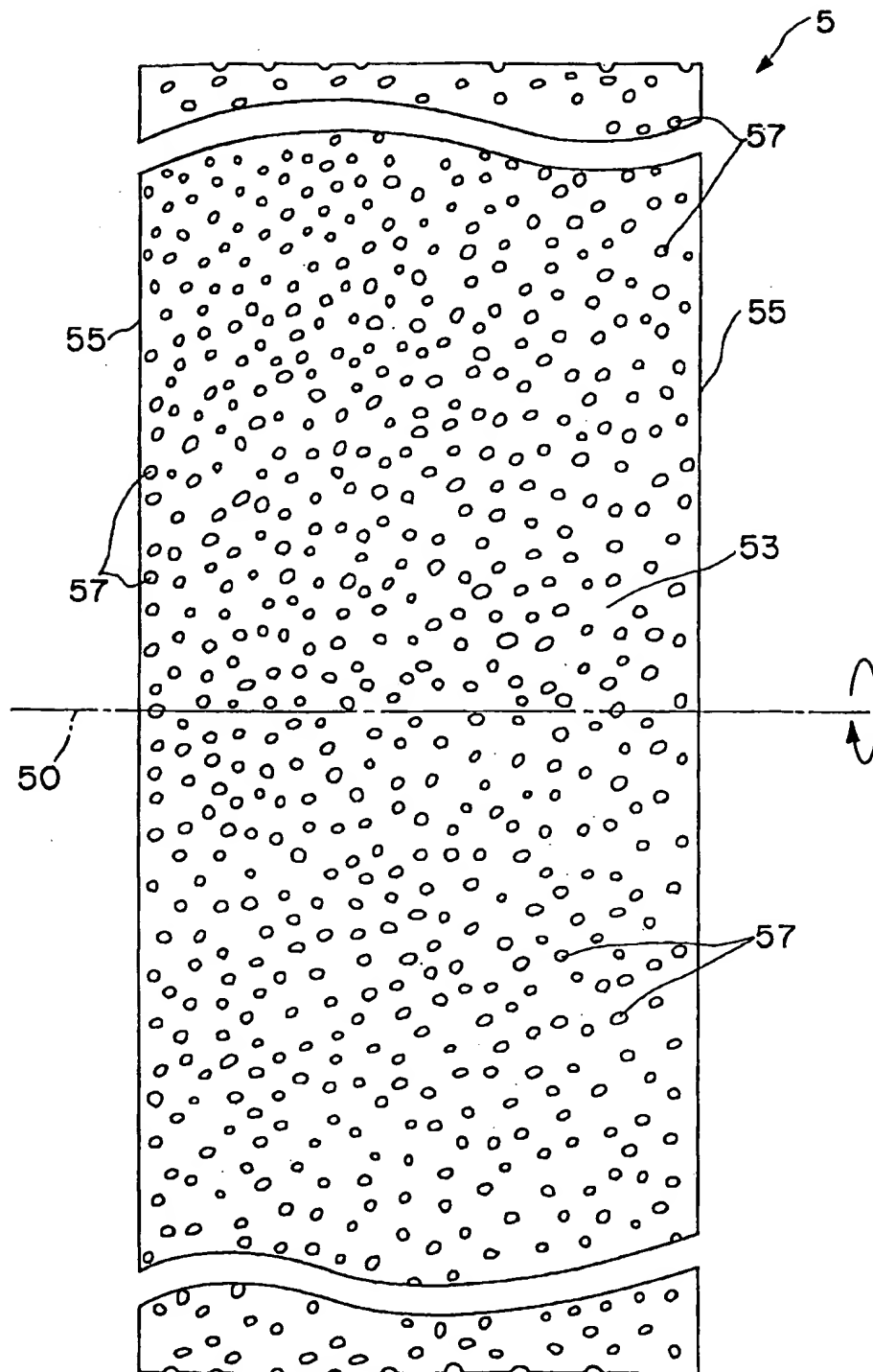


FIG. 16

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Fig. 18





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F i g . 1 9

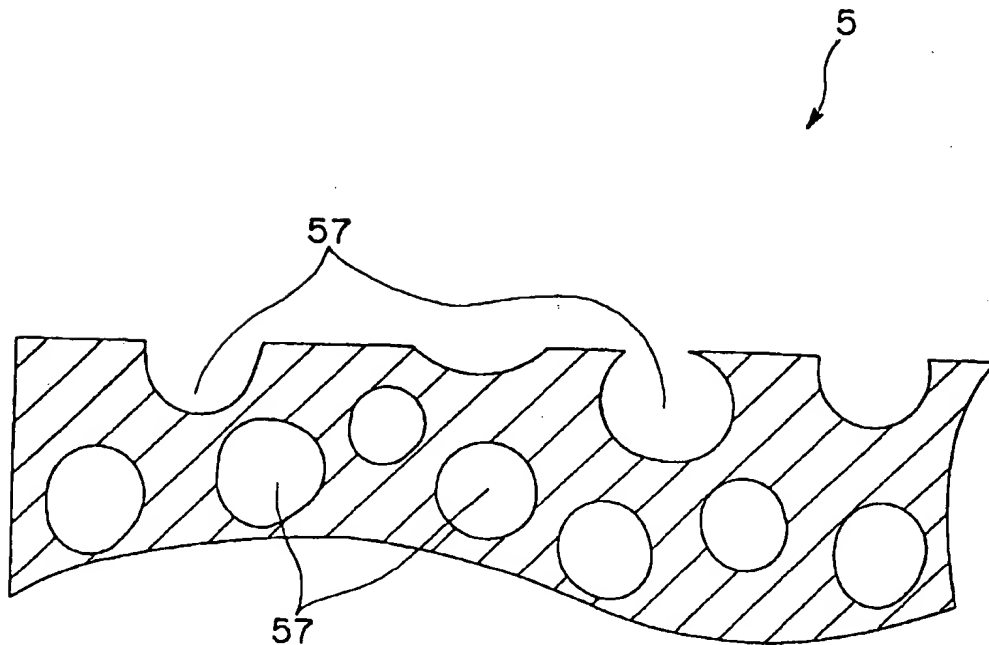


FIG. 19

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F i g . 2 0

